

removing the material between the [diaphragm] first and [the] second interior layers [layer of the interior of the bladder];

affixing the pressure means to said bladder; and

affixing the liquid injection and expulsion means to said bladder.

18. The method of manufacture of a transportable storage system of [claim] , claims 16 or 17, further comprising the step of winding the second layer of the interior of the bladder with one or more layers of fiber.

C. Please add the following claims 20-24:

20. A cylindrical, transportable storage system comprising:

a multi-layer, flexible, collapsible bladder including a flexible interior layer and a flexible exterior layer;

said interior layer having at least two sublayers, the first interior sublayer being affixed to said exterior layer;

the second interior sublayer being partially affixed to the first interior sublayer at a first end of the bladder;

a pressure port permitting the injection and release of compressed air, gas or fluid to and from one end of the bladder; and

a fluid port permitting the injection and expulsion of liquids or semi-liquids to and from the other end of the bladder.

21. The transportable storage system of claim 20, where the second interior layer is affixed to the first interior layer from the first end to the longitudinal circumference of the bladder at or around the latitudinal center of the bladder.

22. The transportable storage system of claim 20, where

said exterior layer of the bladder is a neoprene based material, and

said interior layer of the bladder is a nitrile based rubber.

23. The transportable storage system of claim 20, where the bladder further comprises a layer of bonding material between the interior and exterior layers of the bladder to facilitate the bonding of said layers.

24. The transportable storage system of claims 20 or 23, where the first interior layer of the bladder is wound with one or more layers of fiber.